



HPL-S1 飾縫車用拖輪安裝手冊

THE INSTRUCTION GUIDE

FOR FLAT BED COVERSTITCH



安裝前,請詳細閱讀安裝說明書

PLEASE READ INSTRUCTIONS & ASSOCIATED DRAWINGS BEFORE INSTALLATION

HPL-S1

簡易安裝指南

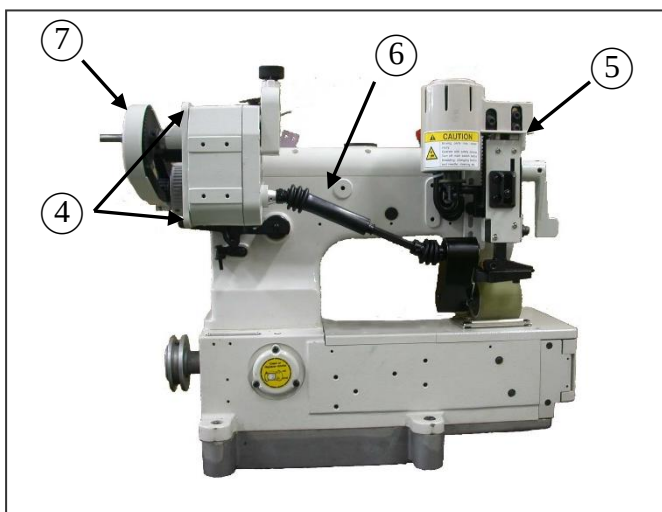
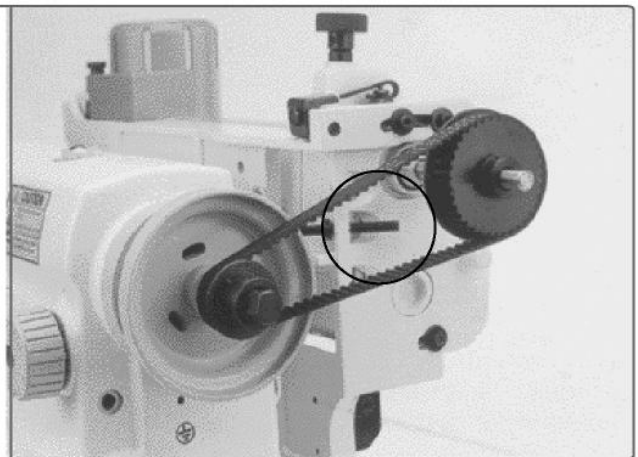
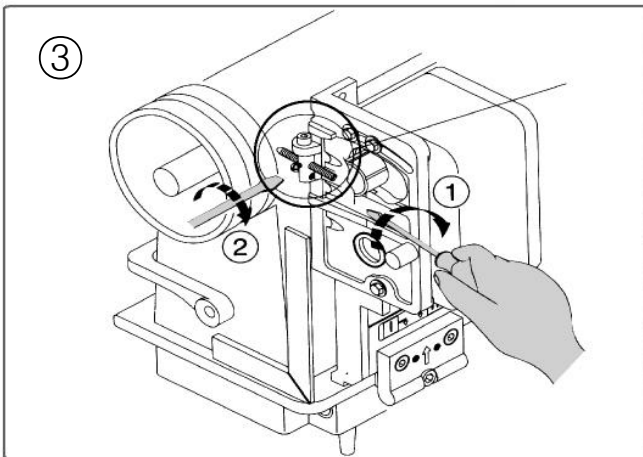
QUICK INSTALL GUIDE



① 變速機固定架鎖上機身
Bracket of transmission

② 拖輪固定架鎖上機身
Bracket of rear pulley set

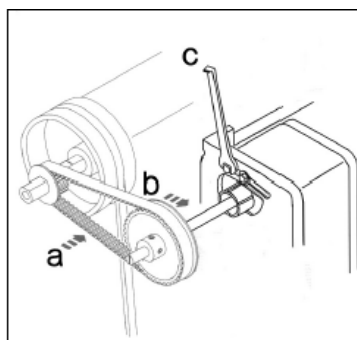
③ 時規皮帶鬆緊固定螺絲，可依所需調整皮帶鬆緊
Timing belt tightening



④ 變速機固定架側邊上下鎖住變速機
Transmission locking

⑤ 拖輪固定架側邊上下孔栓上拖輪組
Rear pulley locking

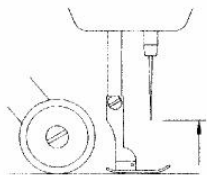
⑥ 連接萬向接頭於變速機和拖輪
Connecting all the universal joint



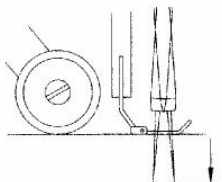
⑦ 栓上皮帶輪輪栓後，調整皮帶再安裝皮帶蓋
Studs for pulleys ; Adjust tension of timing belt ; Instelling the belt covering

入力軸定位 Adjust input shaft position

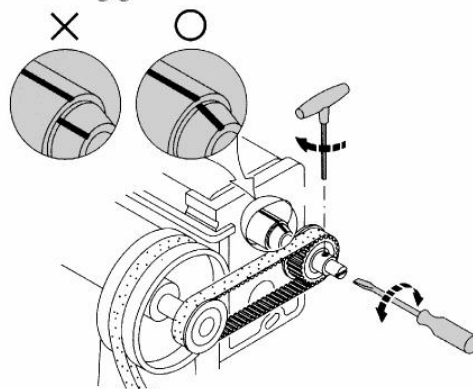
一般針車定位時，
針車提升至最高點
General type, needle
to the toppest position



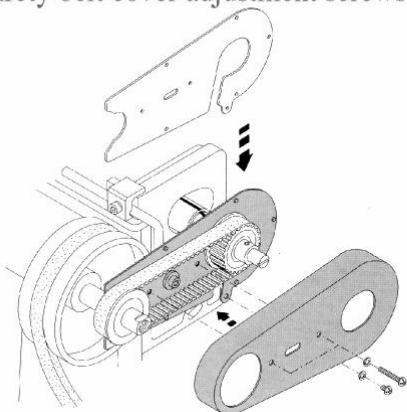
針送針車定位時，
針車下降至最低點
Needle feed type, needle
to the lowest position



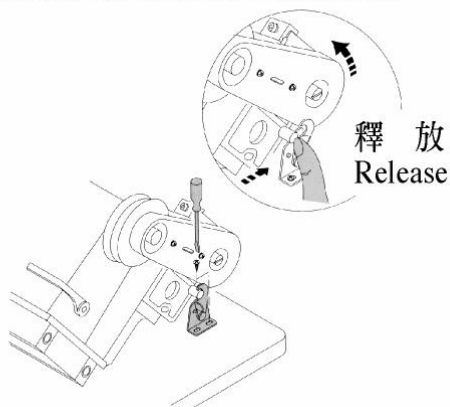
變速機的紅線對齊入力軸紅線後，上緊時規齒輪螺絲
Meet the both red line on transmission input shaft,
tighten the timing gear screw



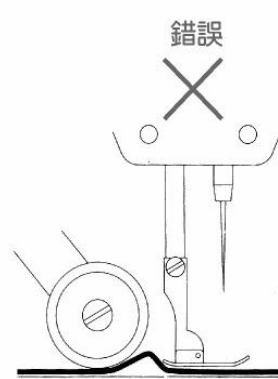
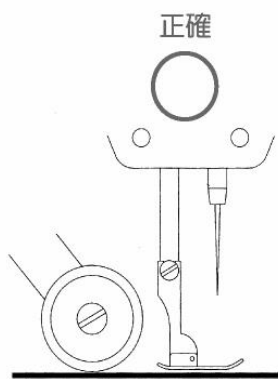
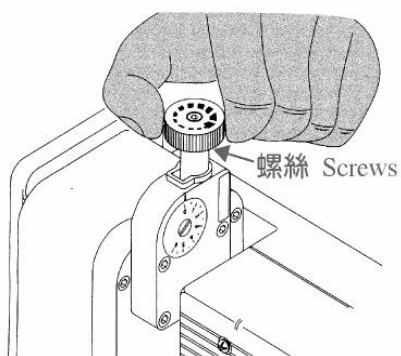
皮帶蓋安裝固定螺絲 Safety belt cover adjustment screws



安全扣 Machine rest latch for maintenance

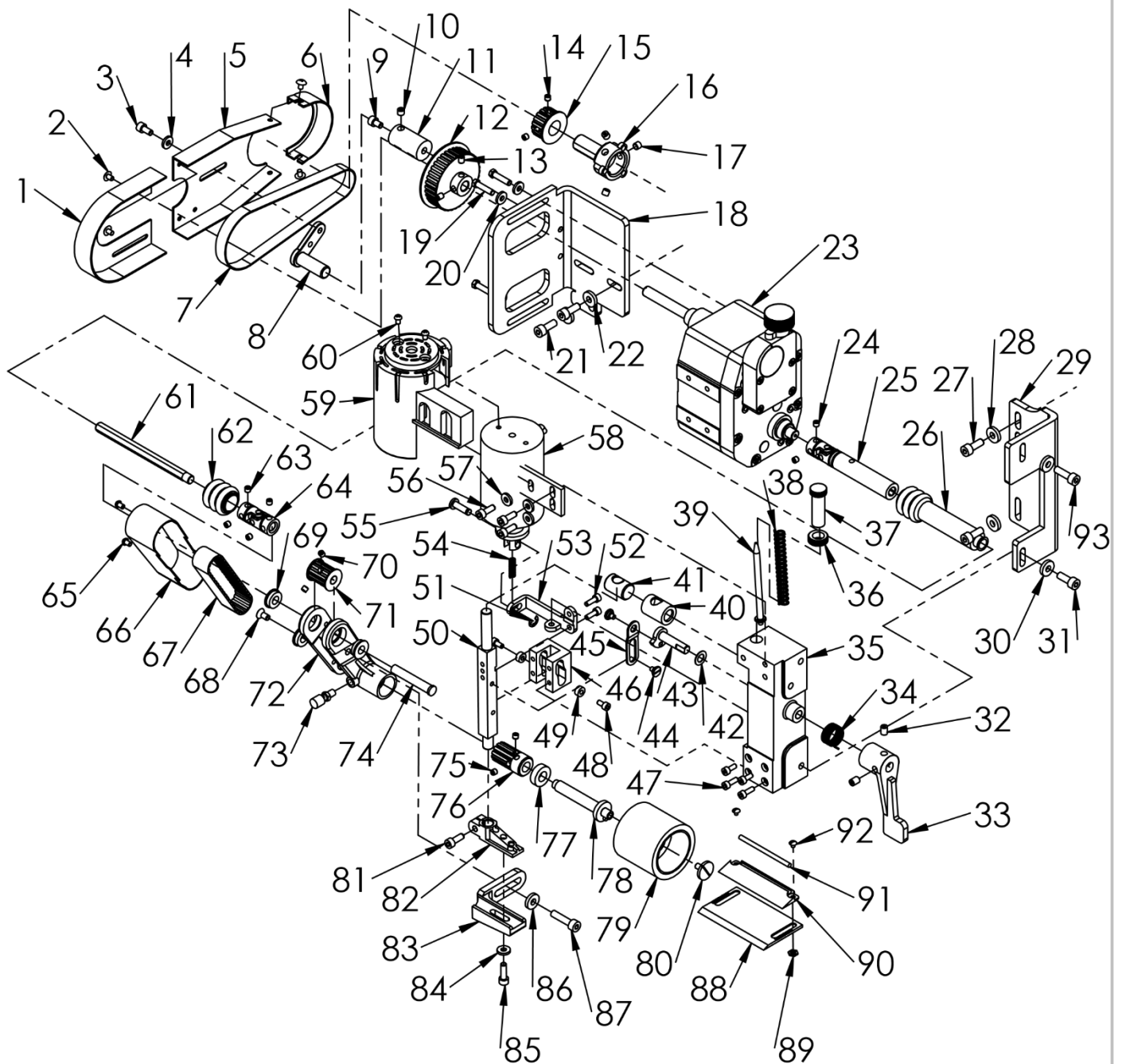


配合針車送料調整 Feeding adjustment



HPL-S1 飛馬分解圖

HPL-S1 Exploded view For PEGASUS

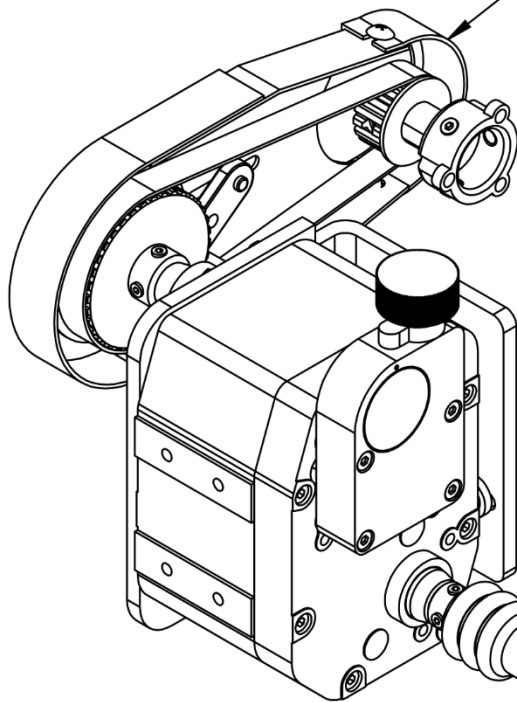


HPL-S1 飛馬

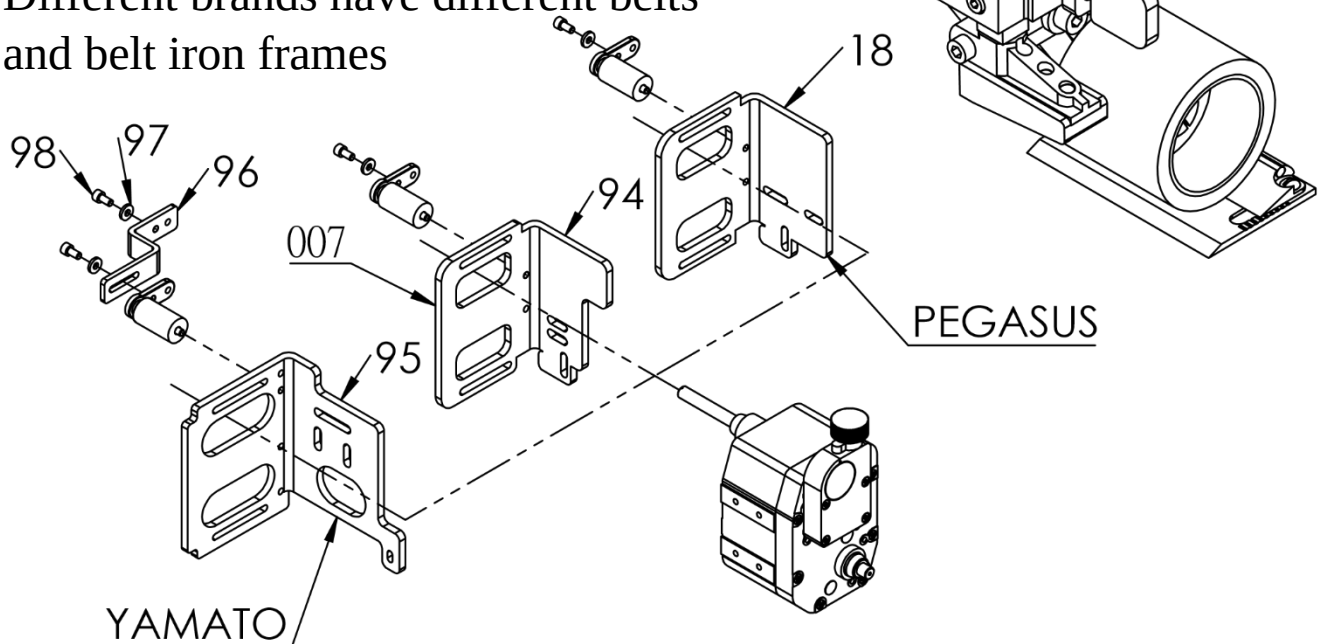
HPL-S1 For PEGASUS

依不同廠牌有不同皮帶與皮帶蓋

Different brands have different belts and belt covers



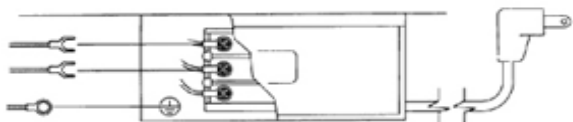
依不同廠牌有不同鐵架
Different brands have different belts
and belt iron frames





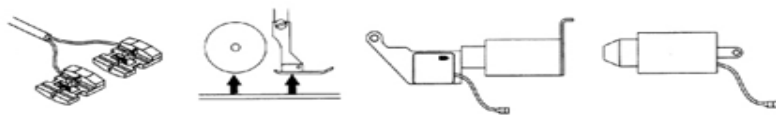
- ① 接電源 To Power supply outlet
- ② 接壓腳自動提升電磁鐵 To solenoid power cords of auto-lifter
- ③ 接DC24~48V自動倒針電磁電源線 To DC24~48v N.P. motor power cords of auto-reverse.
- ④ 接迴針開關 To Reverse stitch switch
- ⑤ 接膝動式開關 To Knee lifter switch
- ⑥ 接腳動式懸掛開關 To Knee lifter suspensin
- ⑦ 接電磁鐵 To Solenoid outlet

- ① 電源線及地線(電源：AC100V~220VC)
power cords and earth terminal
(AC100V~220VC power source)



- ② 接壓腳自動提升電磁鐵電源線

To solenoid power cords of auto-lifer

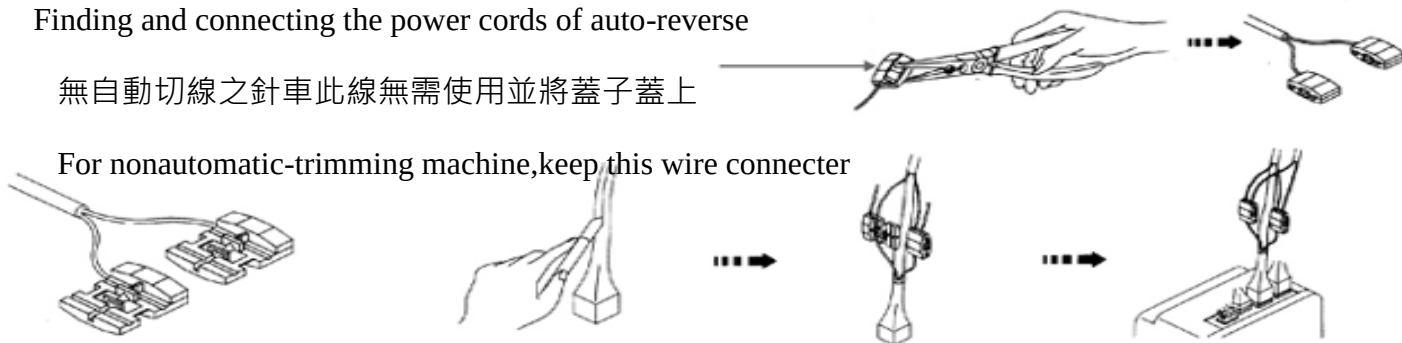


- ③ 接於自動切線針車倒針用電磁電源上(DC24~48V)

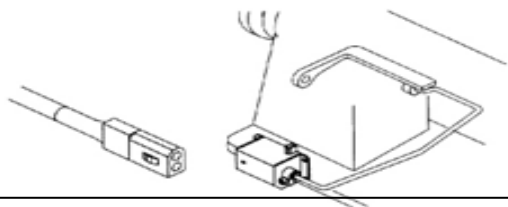
Finding and connecting the power cords of auto-reverse

無自動切線之針車此線無需使用並將蓋子蓋上

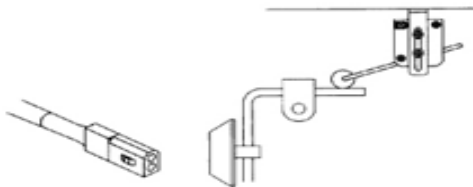
For nonautomatic-trimming machine,keep this wire connecter



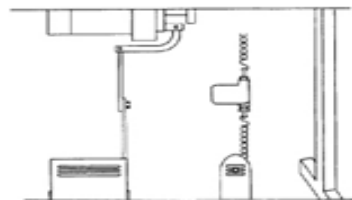
- ④ 迴針開關
Microswitch for reverse lever



- ⑤ 膝動開關
Microswitch for knee presser foot lifter



- ⑥ 懸吊式開關
Suspension microswitch



- ⑦ 電磁鐵
Solenoid

